

Purchase Order Receipt Listing

Wednesday, September 30, 2015 7:08:16 AM

All amounts are calculated in domestic currency.

Page 1 of 1

All Vendors	PO ID	PO29859	Receipt Dates from 9/30/2015 to 9/30/2015	All Line Item Types
All Item ID/GL/WOs	All Rec.	Employees	All Currencies	
Grouped by Vendor ID				

[illegible]

DATE

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ETRE
RAPORTEES IMMEDIATEMENT.
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY.
RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

Page: 1 ... Continued

CONCORD, ONT. * 9:00 AM TO 4:00 PM ***

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA

TOTAL 1 BDL GW. 35 LBS

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **
ATTN: CHANTAL/LINDA
TO SHIPPING.
MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
ADD ON TO 850102 VIM SUR-CHARGE ADDED

Heat Number 0440115

*** Chemical Analysis ***

TOTAL:

WT LBS	PCS	Quantity	Tags	PCS	LBS
25	5	60 FT	1	5	25

B I L L O F L A D I N G

1) Our order PEC-850260-1 Your PO # 29859
STAINLESS STEEL FLAT BAR 304L SLIT/EDGED

.250" X .500" X 144.0000"

Heat Number 0440115
Tag No 457836

Quantity 60 FT

PCS 5

WT LBS 25

MTR

15/9/30

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

B I L L O F L A D I N G

No: PEC 956030
Ship Date 38 Sep 15 at 10:21 From PFM

Probill
Via VIM DELIVERY

FOB CONCORD
Frt PREPAID

Route 0-0 Manifest
Trailer

Sip STAN IVERS (905-532-1350)
Sold To: (20115)

DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

merci!

695

4221

No: PEC 956030
 Ship Date 28Sep15 at 10:21 From PFM
 Probill
 Via VIM DELIVERY
 FOB CONCORD
 Frt PREPAID
 Route 0 - 0 Manifest
 Vhcle Trailer
 Slip STAN IVERS (905-532-1350)
 Sold To: (20115)
 DART AEROSPACE

Ship From:
 THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 905-738-9033
 Ship To: (1)
 DART AEROSPACE

B I L L O F L A D I N G

* WE STOCK STAINLESS STEEL
 * PLEASE LET US QUOTE YOUR NEXT REQUIREMENT

 ***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
 ADDED TO EVERY ORDER.***
 THYSSENKRUPP MATERIALS NA WILL CONDUCT THEIR
 INVENTORY, SEPT. 24 & 25/2015. THERE WILL BE NO
 CUSTOMER PICKUPS THOSE DAYS. HOWEVER, THE SALES
 OFFICE WILL REMAIN OPEN.

Page: 2 Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
 RAPPORTÉES IMMÉDIATEMENT.
 ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY
 RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

DATE

RÉÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION
 TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

STAINLESS STEEL FLAT BAR 304L SLIT/EDGED
250" X .500" X 144.000"

PART NO.

PO/REL 29859

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-956030-001

28Sep15

Pg 1/1

Signed by: 

Attn:

S.I.P.I.

CERT. N. 05-14
DATE: 24/03/14

PACKING LIST NR 303
YOUR ORDER PO3062

ACCORDING TO

ASTM A240 - ASTM A480-ASME SA240 - ASME SA480

DAS
14
9-89

Via Sciacca 6/a 43122 Parma Italy Tel. +39 0521 273198 Fax. +39 0521 273185

PAG. 2/3

DESCRIPTION OF PRODUCTS

STAINLESS STEEL ROLLED
EDGES FLAT BARS

FIDELITY STAINLESS LTD
1303 NORTH SERVICE ROAD EAST
OAKAVILLE ON L6H 1A7
CANADA

HEAT	COIL	Quality	LENGTH FEET	THICK INCHES	WIDTH INCHES	WEIGHT LBS	YIELD 0.2% KSI	YIELD 1% KSI	TENSILE STRENGTH KSI	ELONGATION % A50	A5	BEND TEST 180°	HARDNESS BH/MRB
0440115	650750	304/304L	12	1/4	1/2	466	44.52	44.52	91.08	53.00	53.00		88.00
0440115	650750	304/304L	12	1/4	1	480	44.52	44.52	91.08	53.00	53.00		88.00
0440115	650750	304/304L	12	1/4	1 1/2	500	44.52	44.52	91.08	53.00	53.00		88.00
0440115	650750	304/304L	12	1/4	2	1428	44.52	44.52	91.08	53.00	53.00		88.00
0440115	650750	304/304L	12	1/4	3	481	44.52	44.52	91.08	53.00	53.00		88.00
0440115	650750	304/304L	12	1/4	4	495	44.52	44.52	91.08	53.00	53.00		88.00
0440115	650750	304/304L	12	1/4	5	483	44.52	44.52	91.08	53.00	53.00		88.00
0440115	650750	304/304L	12	1/4	6	487	44.52	44.52	91.08	53.00	53.00		88.00
1316802	168020100	304/304L	12	3/8	1	455	42.06	42.06	96.30	56.00	56.00		86.00
1316802	168020100	304/304L	12	3/8	1 1/4	499	42.06	42.06	96.30	56.00	56.00		86.00
1316802	168020100	304/304L	12	3/8	2	993	42.06	42.06	96.30	56.00	56.00		86.00
1316802	168020100	304/304L	12	3/8	2 1/2	486	42.06	42.06	96.30	56.00	56.00		86.00
1316802	168020100	304/304L	12	3/8	3	497	42.06	42.06	96.30	56.00	56.00		86.00
1316802	168020100	304/304L	12	3/8	4	492	42.06	42.06	96.30	56.00	56.00		86.00
HEAT	COIL	Quality	C	SI	Mn	P	S	Cr	Mo	Ni	Ti	Co	N
0440115	650750	304/304L	0.025	0.300	1.710	0.028	0.001	18.070		8.070			0.062
1316802	168020100	304/304L	0.028	0.440	1.480	0.038	0.001	18.040		8.030			0.063

QUENCHING:

1350°

Claudio Cantabiani

Quality control

COUNTRY OF ORIGIN : ITALY FREE FROM MERCURY CONTAMINATION

OK

Quality control

OK

MATERIAL RECEIPT INSPECTION FORM

MATERIAL	12304	DATE	15/09/30
MATERIAL CERT REC'D	400	QUANTITY RECEIVED	60'
QUANTITY INSPECTED	60'	QUANTITY REJECTED	
THICKNESS ORDERED	0.250X.500	THICKNESS RECEIVED	0.250X.500
SHEET SIZE ORDERED		SHEET SIZE RECEIVED	
PO / BATCH NO	29859/133277		

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y	
CORRECT FINISH	Y	
CORROSION	Y	
CORRECT GRAIN DIRECTION	Y	
CORRECT MATERIAL	Y	
CORRECT THICKNESS	Y	
PHOTO REQUIRED	Y	
CORRECT MATERIAL	Y	
CORRECT REF # TO LINK CERT	Y	
CORRECT MATERIAL IDENTIFICATION	Y	
CORRECT # ON THE MATERIAL	Y	
DOES THIS MATERIAL REQUIRE	Y	
ENGINEERING SIGN OFF	Y	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK RECORD RESULTS BELOW				
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

Testers located in the Quality Office

QC 18 INSPECTION		DAS	14	9-89
INSPECTED BY		DATE		
SIGNED OFF BY		DATE		
ENGINEERING SIGNOFF (if required)				

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER
Purchase Order ID PO29859

Purchase Order Date 9/22/2015
PO Print Date 9/24/2015

Page Number 1 of 4

Order From :

VC-COP001

Ship To : DART AEROSPACE LTD

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL-C/O T27540/PO BOX 4275,POSTAL "A"
TORONTO, ON M5W 5V8
CANADA

RECEIVED

Contact Name

Vendor Phone

905 669 9444

Ship To Contact

Ship To Phone

Ship Via:

VENDOR'S TRUCK

FOB

FCA - (Free Carrier)

Ship Acct:

Line Reference

Vendor Part Number

Description/

Mfg ID

Reg Date/

CD

Reg Qty/
Unit of
Measure

PO Unit Price

Extended
Price

1	M6061T6B1.000X12.000	6061-T6 Bar 1.00 x 12.00	9/28/2015	Yes	24.00	f	\$38.99	\$935.64
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MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

2	M174R0.750	17-4 round bar .750	9/28/2015	Yes	14.00	f	\$6.78	\$94.92
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17-4PH/S17400/TYPE 630 SS ROUND BAR PER AMS 5643/ASTM A564
GRAIN MUST BE ALONG LENGTH OF BAR. MINIMUM YIELD TENSILE STRENGTH = 100KSI
MINIMUM ULTIMATE TENSILE STRENGTH = 150 KSI

Line Total:

\$94.92

Line Total:

\$935.64

PO Instructions: QUOTE NO:

PEC ST-848130,ST-848130,ST-849201

Note:

9/24/2015



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER
Purchase Order ID PO29859
Purchase Order Date 9/22/2015
PO Print Date 9/24/2015

Page Number 2 of 4

Order From :

VC-COP001

Ship To : DART AEROSPACE LTD

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CANADA

Contact Name
Vendor Phone
Ship To Contact
Ship To Phone
Ship Via:
Ship Acct:

905 669 9444

VENDOR'S TRUCK

Buyer
Customer POID
Customer Tax #
Terms
Currency
FOB

Chantal Lavoie
10127-2607
Net 30
CAD
FCA - (Free Carrier)

PURCHASE MATERIAL: AISI 303 SS ROUND BAR SPECIFICATION: ASTM A582
(NOTE: AISI 304/316 NOT ACCEPTABLE)

9/28/2015
Yes

24.00
f

\$1.77

\$42.48

Line Total:

\$42.48

PURCHASE MATERIAL: AISI 303 SS ROUND BAR SPECIFICATION: ASTM A582
(NOTE: AISI 304/316 NOT ACCEPTABLE)

9/28/2015
Yes

12.00
f

\$7.39

\$88.64

Line Total:

\$88.64

5 M6061T6B0.375X01.000 6061T6 BAR .375 x 1.00 9/28/2015

9/28/2015
Yes

12.00
f

\$2.92

\$35.00

Line Total:

\$35.00

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

Note:

PO Instructions: QUOTE NO:

PEC ST-848130,ST-848130,ST-849201

9/24/2015



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER
Purchase Order ID PO29859
Purchase Order Date 9/22/2015
PO Print Date 9/24/2015

Page Number 3 of 4

Order From : THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275, POSTAL "A"
TORONTO, ON M5W 5V8
CANADA
Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7

Contact Name	Vendor Phone	Customer POID	Buyer
905 669 9444	Chantal Lavoie	10127-2607	
Ship To Contact	Terms	Customer Tax #	
Ship To Phone	Net 30		
Ship Via:	CAD		
Ship Acct:	FCA - (Free Carrier)		
	FOB		

6	M6061T6B1.500X02.500	6061-T6 Bar 1.50 x 2.50	9/28/2015	Yes	12.00	\$10.60	\$127.20
MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR							
AS PER QQ-A-225/8 OR AMS 4117/4128/4115/4116							
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR							
ASTM B221							

7	M6061T6B2.500X03.500	6061-T6 Bar 2.50 x 3.50	9/28/2015	Yes	12.00	\$24.60	\$127.20
MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR							
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116							
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR							
ASTM B221							

10	M304B0.250x0.500	304 BAR .250 x .500	9/28/2015	Yes	60.00	\$1.20	\$72.00
MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE							
AS PER ASTM A276 OR ASTM A240							
NOTE: AISI 303 NOT ACCEPTABLE							

PO Instructions: QUOTE NO:
PEC ST-848130,ST-848130,ST-849201

Note:

9/24/2015



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER
Purchase Order ID PO29859
Purchase Order Date 9/22/2015
PO Print Date 9/24/2015

Page Number 4 of 4

Order From :

VC-COP001

Ship To : DART AEROSPACE LTD

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275, POSTAL "A"
TORONTO, ON M5W 5V8
CANADA
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7

Contact Name
Vendor Phone
Ship To Contact
Ship To Phone
Ship Via:
Ship Acct:

905 669 9444

VENDOR'S TRUCK

Buyer
Customer POID
Customer Tax #
Terms
Currency
FOB
Chantal Lavoie
10127-2607
Net 30
CAD
FCA - (Free Carrier)

Line Total: \$72.00

11 71401-45 PROCUREMENT 9/28/2015 1.00 \$0.00

QUALITY CLAUSES

No

9/28/2015

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 part notification by supplier

A043 retention of quality document

Line Total: \$0.00

PO Total: \$1,691.08

PO Instructions: QUOTE NO:

PEC ST-848130,ST-848130,ST-849201

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 3

Change Date: 9/24/2015